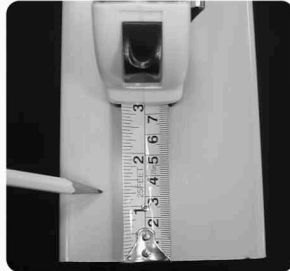


IMPORTANT: DO NOT CUT THE POST SLEEVES ANY SHORTER THAN THE FOLLOWING MEASUREMENTS.

Pro Z 36" rail - 41" Post Sleeve
Pro Z 42" rail - 47" Post Sleeve

Trim post sleeves. Minimum post sleeve height requirements shown above.



Step 1: Before sleeving over wood post. Locate bottom bracket position by measuring **1 3/8"** from the bottom of post, using a pencil, draw a line.



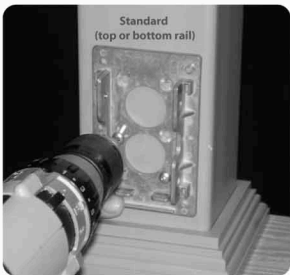
Step 2: Place bottom edge of bracket plate on line, center on post and mark screw holes.
IMPORTANT: Use 6 inside holes only.



Step 3: Slide post sleeves onto wood posts. Slide base trim onto post sleeves.



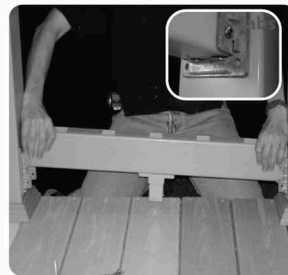
Step 4: Pre-drill marked holes for easier application using a 1/8" drill bit.



Step 5: Attach bottom bracket plate to posts using 6 - 2" stainless steel screws (provided) per bracket.



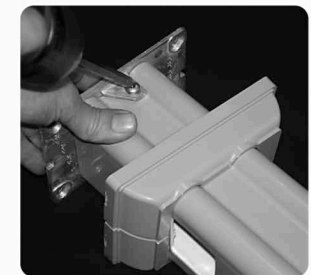
Step 6: Attach center support to center of bottom rail using screws provided. Drill (2) 3/8" weep holes.
IMPORTANT: Slide trim pieces onto both ends of bottom rail.



Step 7: Place bottom rail onto bracket plates making sure rail rests firmly on tabs as shown.



Step 8: Secure rail to brackets by attaching 4 - 1" stainless steel screws (provided) per bracket. Pre-drill holes for easier application. **IMPORTANT:** Skipping this step will void the warranty.



Step 9: Slide trim pieces onto both ends of top rail. Insert a bracket plate into each end of top rail and secure plate to sides using (2) 1" stainless steel screws.



Step 10: Starting at one end begin inserting spindles into holes in bottom rail.



Step 11: Feed top rail down onto spindles.



Step 12: Making sure your top rail is level, and resting firmly on spindles, secure mounting plates to post using (4) 2" stainless steel screws. (provided) Press trim pieces firmly in place.



Your VI Pro railing section is now complete. To keep your VI Pro railing clean, simply spray it down with an ordinary garden hose and mild soap.

Included Materials:
Top Rail
Bottom Rail
Reinforcements
Spindles
Bracket Plates
Center Support

